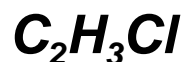


Vinyl Chloride Monomer (VCM)



Property	Limit	Test Method
VCM, wt. %	99.98 minimum	ASTM D-5507 or equivalent
Acetylene, ppm	2 maximum	ASTM D-5507 or equivalent
1,3 Butadiene, ppm	10 maximum	ASTM D-5507 or equivalent
Ethyl Chloride, ppm	40 maximum	ASTM D-5507 or equivalent
Methyl Chloride, ppm	70 maximum	ASTM D-5507 or equivalent
Iron, ppm	0.2 maximum	ASTM E-394 or equivalent
Non-volatile matter, ppm	25 maximum	ASTM D-2109 or equivalent
Water, ppm	100 maximum	ASTM D-3401 or equivalent